

a pivotable arm member having a first pair of air pressurized suction cup members affixed thereto and disposed in spaced apart relation on an engagement line,

said pivotable arm member being pivotable from a first position at which said suction cup members are engagable with a label on the supply of labels to a second transfer position; and

an actuating means for engaging and removing said label from said pivotable arm members and including a second suction cup means disposed to pass between said first pair of air pressurized suction cup members and to engage said label on said engagement line.

37. The label positioning apparatus of claim 36 wherein said second suction cup means have two air pressurized suction cup members on said actuating means that are spaced apart a distance less than the spacing dimension of said first pair of cup members.

38. A label positioning apparatus for use with a molding machine comprising:

at least one label rack for arranging and holding a stack of labels at an inclined angle with respect to a horizontal reference plane;

label retention and adjustment means affixed to the dispensing end of said label rack for preventing the labels from gravitationally falling out of said label rack and for providing adjustability of the label position with respect to the label rack;

grasping means including a pivotable arm member for
grasping and drawing-off a label from said label
rack,
said pivotable arm member having at least two
air pressurized suction cup members affixed
thereto that are spaced apart a
predetermined distance,
said pivotable arm member being pivotable
between a first position wherein said
suction cup members are in contact with a
label of said label rack and a second
position located a predetermined distance
away from said first position,
said pressurized suction cup members being
disposed on an engagement line against an
adjoining label; and
an actuating means for drawing-off and retaining a label
from said pressurized suction cup members at said
second position of said pivotable arm member,
said actuating means having a second two air
pressurized suction cup members constructed
and spaced apart such that they pass
between said first mentioned pressurized
suction cup members of said pivotable arm
member and contact said label at the rigid
engagement line to draw-off and retain the
label therefrom. --

R E M A R K S

The label grasping and actuating means of the present
invention is a subcombination of the in-mold labeling apparatus of
the present disclosure which warrants protection in subcombination
status. Accordingly, appropriate claims are presented herewith